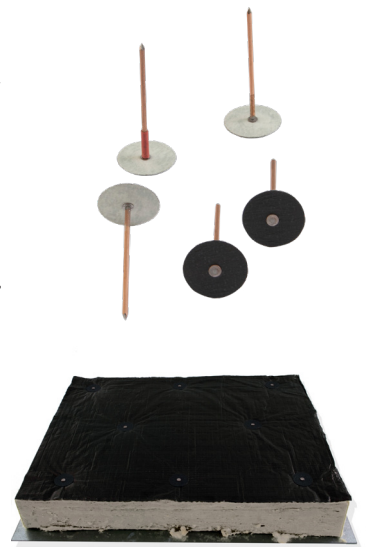


**General description**

The weldfasteners BLACK-CDF-PAP consist of a copper coated steel pin firmly crimped on coated steel washer.

The weldfasteners BLACK-CDF-PAP allow the fixing of black aluminium coated insulation on steel metal such as airducts, metal beams, metallic industrial equipments,... in a single operation.

It is recommended to use our welding equipment CDW-72 or F100 ACCU with our special magnetic chuck provided. («Flat-chuck»).

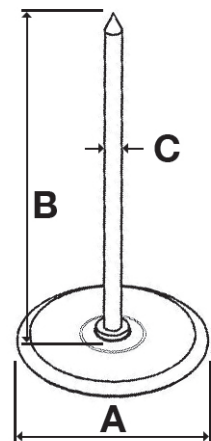


**Technical specification**

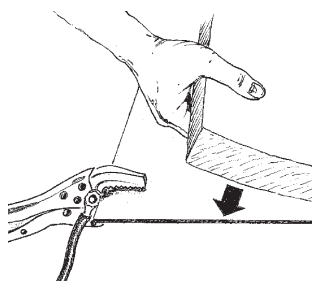
<b>Shank</b>	<b>Material</b>	Copper coated steel
	<b>Material</b>	Galvanized steel
<b>Washer</b>	<b>Thickness</b>	0,4 mm (28 ga.)
	<b>Upper side coating</b>	Black color
	<b>Under side coating</b>	Light color

**Sizes**

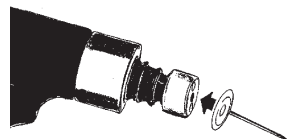
	<b>A</b>	<b>B</b>	<b>C</b>
<b>CDF3</b>	30 mm (1-3/16")	14 to 410 mm (9/16" to 16")	2,7 mm (12 ga.)
<b>CDF4</b>	38 mm (1-1/2")	14 to 410 mm (9/16" to 16")	2,7 mm (12 ga.)



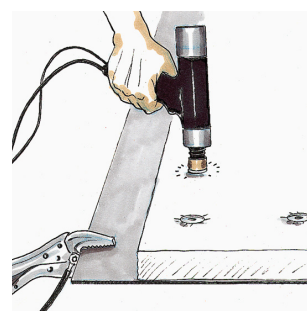
**Application**



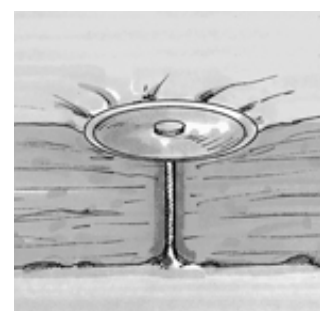
Fix earth clamp of the welder to the sheet metal.  
Lay insulation on sheet metal



Place the weldfastener Black-CDF-PAP on the magnetic head of the gun.  
Adjust the voltage according to the type and thickness of sheet metal



Press the fastener through the insulation until the tip of the shank meets the sheet metal and press the trigger



Information contained herein is based on careful tests and experience. It reflects our knowledge and is for guidance purpose only. It is given in good faith and user should ensure that the product is fit for purpose before any application. The quoted values are average and should not be taken as maximum or minimum values for specific purposes. Manufacturer and distributor are not responsible for any non-recommended use or consequential damage.