

T - 242 (8) - CDF3 & CDF4 - PAP-ISOL-BGS

WELDFASTENERS – WITH INSULATED WASHER HEAD AND SHANK



General description

The CDF3 & CDF4 - PAP-ISOL-BGS weldfasteners consist of a partly insulated stainless steel shank firmly crimped on a galvanized steel washer head, with insulated under head. The CDF3 & CDF4 - PAP-ISOL-BGS weldfasteners allow the fixing of aluminium faced insulated or wired mattresses on sheet metal such as airducts, metal beams, metal industrial equipment,.. in a single operation.

It is recommended to use our welding equipment CDW-72 or any other welding gun with push down outside ring.



Recommended use

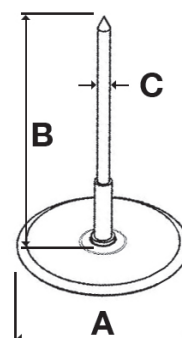
Our CDF3 & CDF4 - PAP-ISOL-BGS weldfasteners are suitable for aluminum faced insulation or wired mattresses.

Technical specification

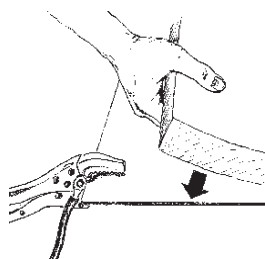
		CDF3 & CDF4
SHANK	Material	stainless steel 304
	Insulation (partial)	heat shrunk polyolefin sleeve
WASHER HEAD	Material	galvanized steel
	Thickness	0,4 mm (28 ga.)
	Under head insulation	paper

Sizes

TYPE	SIZES		
	A	B	C
CDF3	30 mm (1-3/16")	15 to 410 mm (3/5" to 16")	2,7 mm (12 ga.)
CDF4	38 mm (1-1/2")	15 to 410 mm (3/5" to 16")	2,7 mm (12 ga.)



Application



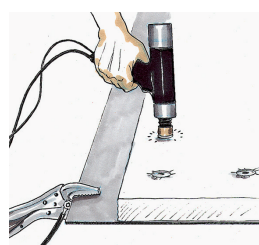
Fix earth clamp of the welder to the sheet metal.

Lay insulation on sheet metal

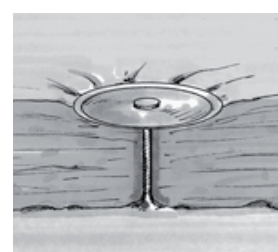


Place the weldfastener CDF on the magnetic head of the gun.

Adjust the voltage according to the type and thickness of sheet metal



Press the pin through the insulation until the point meets the sheet metal and press the trigger



Information contained herein is based on careful tests and experience. It reflects our knowledge and is for guidance purpose only. It is given in good faith and user should ensure that the product is fit for purpose before any application. The quoted values are average and should not be taken as maximum or minimum values for specific purposes. Manufacturer and distributor are not responsible for any non-recommended use or consequential damage.

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